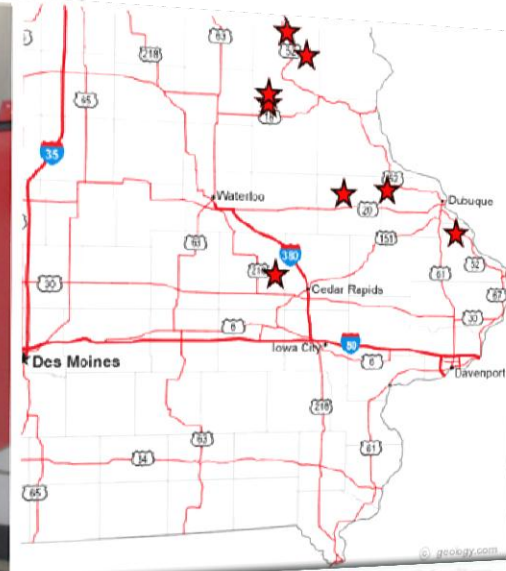


Automatic Milking Systems-Producer Survey

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Extension and Outreach

Healthy People. Environments. Economies.

Producer Survey Response

- 8 producers responded
- Avg. installation age: 8 months
- Herd Size Avg: 12% increase
 - Before: 149 cows
 - After: 167 cows
- Average cost per AMS: \$185,000 without building costs

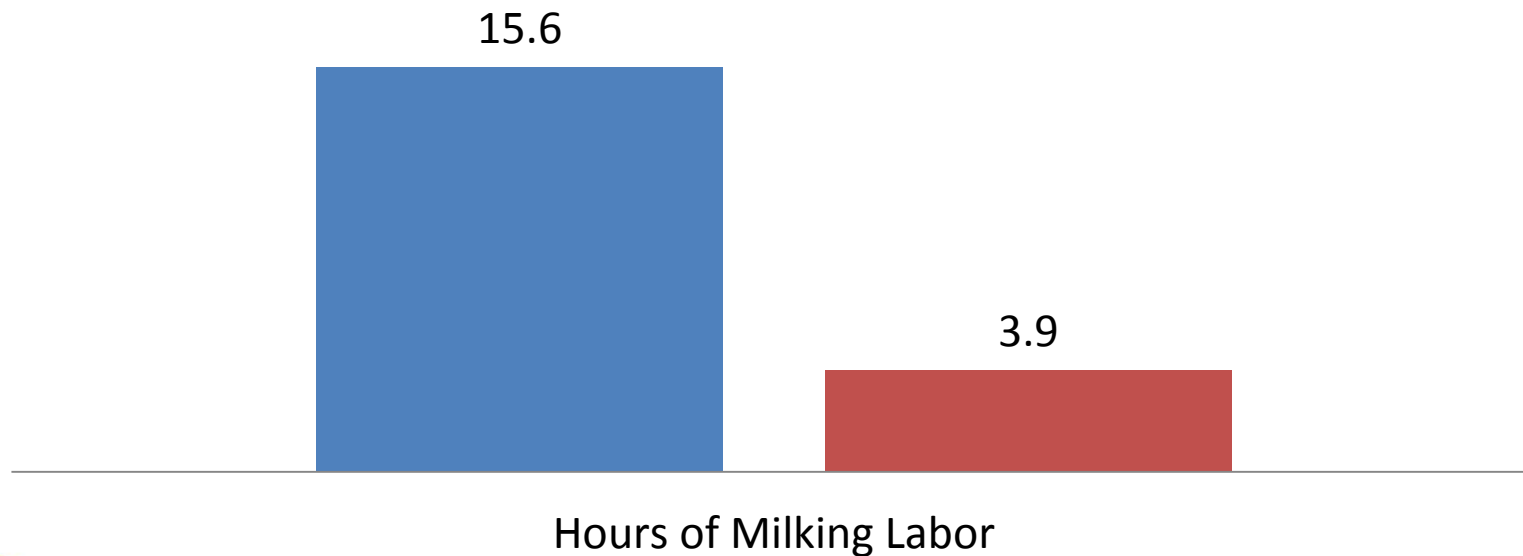
Labor Efficiency

- Primary goal when installing an AMS
 - Labor savings valued at \$44,030/year
 - Hiring, training, and overseeing employees decreased (37 minutes/day)
 - Records Management labor increased minimally at \$212 per year (37.8 minutes/day)
 - Information and records collected from AMS

75% Decrease in Total Milking Labor

Milking Labor

■ Before AMS ■ After AMS



Milking Labor Management

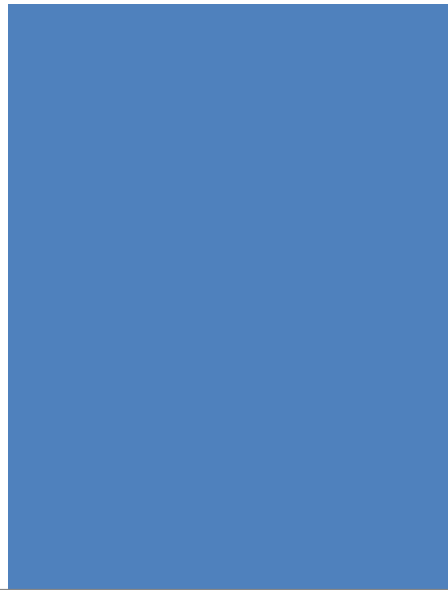
- Milking Frequency:
 - Before: 2 times/day
 - After: 2.9 times/day
- Fetching cows 2.25 times per day
 - Average 10 cows fetched per robot per day

70% Decrease in Heat Detection

Heat Detection

■ Before AMS ■ After AMS

0.65



0.2



Hours of Heat Detection

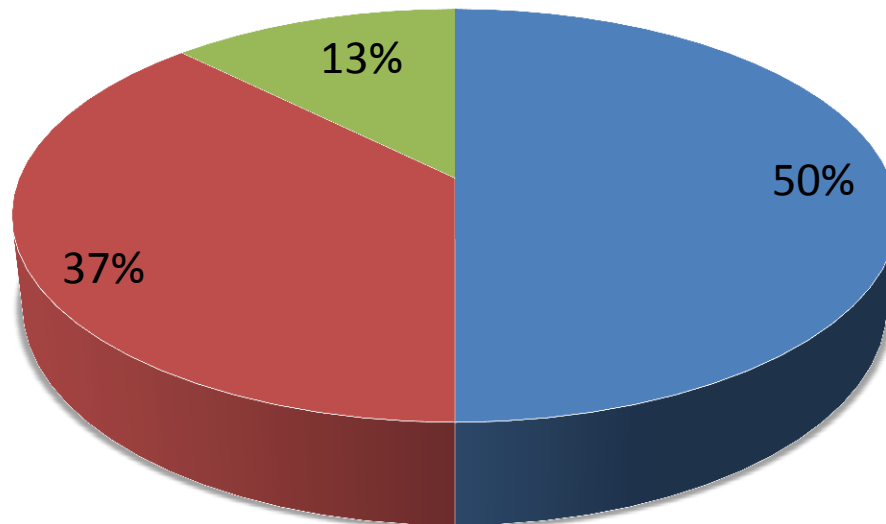
Labor Efficiency

- Cows milked per labor hour
 - Increased from 21.3 to 185.2 cows
 - 781% decrease in milking labor!
- Labor cost per hundredweight
 - Reduced from \$1.93 to \$0.35/cwt.
- Labor cost per cow
 - Reduced from \$1.34 to \$0.27 per cow
- *For one robot using a 74 cow per robot basis, producers saw milking labor savings of \$23,997 per year*

Management Practices of Dairy Producers

Cow Housing

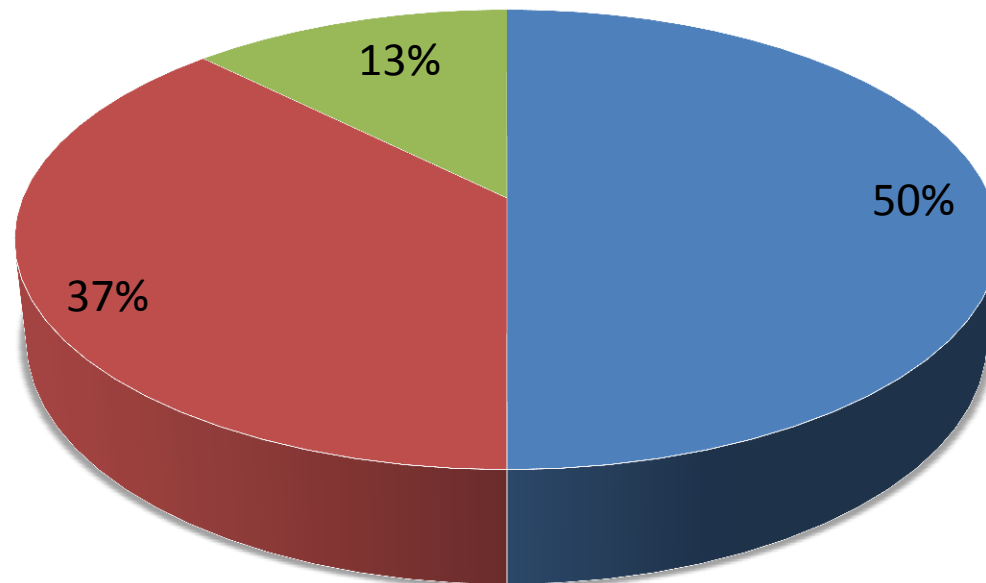
- Built new facilities
- Retrofitted existing free stall barn
- Converted stanchion barn to AMS
- 100% housed in free stalls



Management Practices of Dairy Producers

Bedding Type

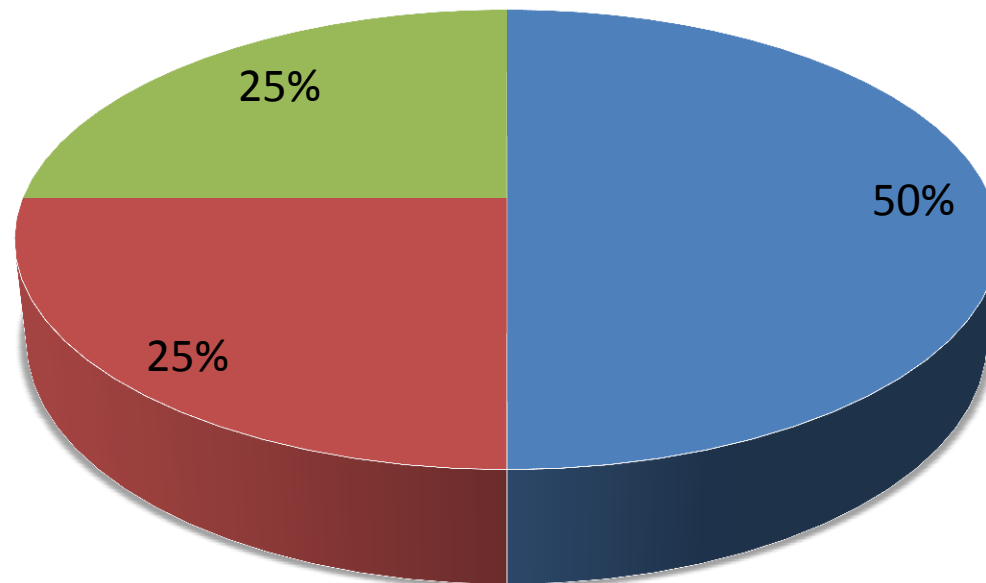
■ Sand ■ Mattress/Sawdust ■ Mattress/Chopped Straw



Management Practices of Dairy Producers

Barn Cleaning

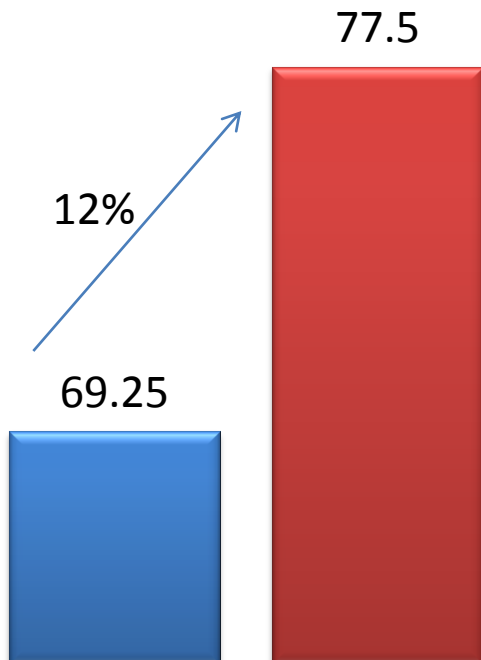
■ Clean barn with automatic scraper ■ Tire Scraper ■ Utilize Slats



Milk Production and Quality

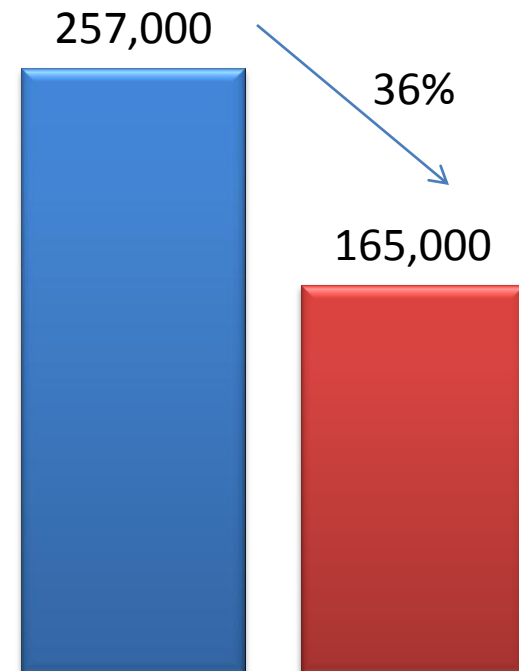
Milk Production, lbs/day

■ Before AMS ■ After AMS



Somatic Cell Count

■ Before AMS ■ After AMS



Feed Management

- Managing the feeding system is critical to the AMS success
- Properly balancing the Partial Mixed Ration (PMR) and pellet drives the success of visits to the AMS.
- Provide fresh, timely, high quality forage in the bunk contributes to AMS success

Feeding Management

- Partial Mixed Ration
 - Avg. 0.73 lbs of PMR fed per pound of milk
 - Costs reported ranged from \$0.08 to 0.12 per pound of PMR *Cost per pound of PMR is of low confidence in the data set due to low response rate
 - 62.5% of producers are feeding the PMR ration 2 times per day
 - Pushing up feed varied from no push-up to 5-6 times per day to continuous with robotic pusher.

Feeding Management

- Pellet Management
 - Minimum pounds of pellet fed through robot: 5 lbs
 - 37.5% farms decreasing to 2 pounds of pellet per day 14 days prior to dry-off
 - Maximum pounds of pellet fed through robot: 14.5 lbs
 - Early lactation and/or high production
 - Avg. cost per pound of pellet feed: \$0.13 per pound
- Pellet Palatability
 - Typical ingredients include corn and a variety of by-products such as linseed, wheat midds, molasses, soybeans, oats, and DDGs.
 - Major driver of AMS success

Reproductive Management

- 87.5% of cows are bred in a natural heat through activity monitoring system
 - Some farms still observe for heat 1-2 times/day in addition to activity monitoring
- Half the farms utilize a synchronization program
 - ranging from 1% for problem cows up to 25% of all cows in the herd.
- 62.5% report using less synchronization programs than in previous system.
- Services per conception decreased
 - 19% to 2.1 services per conception.
- Pregnancy rate increased by 6%.

Other Issues of Concern

- Minimal change in cull rate
- Reasons for culling did not change after AMS
- Decrease in electrical use
- Increase in water and chemical usage; possibly attributed to herd growth

Satisfaction Index

- 100% of producers agree or strongly agree that:
 - The AMS has been a good personal, financial and management investment.
 - The AMS has improved cash flow.
 - The AMS has improved profitability.
 - The AMS has improved quality of life
 - By an average value of \$22,500

Reasons for Installing an Automatic Milking System

1. Flexibility in Schedule (n=8)

- Have more time for family events, improved quality of life

2. Labor Efficiency (n=5)

- Ability to work in other areas of the farm, labor consistency and availability, and milking frequency

3. Information (n=4)

- Technology, individualized cow data and mgt.

4. Comparison of another system (n=3)

- Going to build anyway, similar cost to other systems

Investment Analysis

- High initial investment cost due to the automation of the milking system
- Annual investment cost assuming
 - **15 year useful life:**
 - \$336.04 per cow or \$1.42 per hundredweight
 - **10 year useful life:**
 - \$402.70 per cow or \$1.70 per hundredweight
 - **Total annual investment and labor cost:**
 - \$1.77/cwt. (15 yrs) -- \$2.06/cwt. (10 yrs.)

Investment Analysis

- Payback period
 - **Based on labor savings and increased milk production**
 - 15 year useful life = 6.1 years
 - 10 year useful life = 7.2 years
 - **Based on labor savings, increased milk production, and other revenue (reproduction savings potential)**
 - 15 year useful life = 5.3 years
 - 10 year useful life = 6.1 years

Summary

- AMS provided a positive quality of life and milking labor advantage over previous system.
 - Average of 12% more cows able to be milked with an average of 75% less labor
 - Production increased 12% while SCC dropped 36%
 - Feeding and housing efficiencies gained

Bottom Line of AMS:

Cows and People like Them!